

1. Identification

Product identifier	Threadlock and Sealer	
Other means of identification		
FIR No.	190978	
Recommended use	Medium strength (blue) threadlocker	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Company Name	Ford Motor Company	
Address	Attention: SDS Information, P.O. Box 1899 Dearborn, Michigan 48121 USA	
Telephone	1-800-392-3673	
SDS Information	1-800-448-2063 (USA and Canada) fordsds.com	
Emergency telephone numbers	Poison Control Center: USA and Canada: 1-800-959-3673 INFOTRAC (Transportation): USA and Canada 1-800-535-5053	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Carcinogenicity	Category 2
	Specific target organ toxicity, repeated exposure	Category 2
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Warning
Hazard statement	Causes skin irritation. Causes serious eye irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store locked up. Protect from sunlight.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	May cause irritation of respiratory tract. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an allergic skin reaction.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
POLYETHYLENE GLYCOL DIMETHACRYLATE		25852-47-5	60 - 65
.ALPHA.,.ALPHA.-DIMETHYLBENZYL HYDROPEROXIDE		80-15-9	1 - 3
TITANIUM DIOXIDE		13463-67-7	0.23
CUMENE		98-82-8	0.2

Specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed. Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Avoid contact with eyes, skin, and clothing. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Keep unnecessary personnel away. Local authorities should be advised if significant spillages cannot be contained. Wear appropriate protective equipment and clothing during clean-up. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor. Avoid prolonged exposure. Provide adequate ventilation. Should be handled in closed systems, if possible. Avoid release to the environment. Observe good industrial hygiene practices. Wear appropriate personal protective equipment. For personal protection, see Section 8 of the SDS.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
CUMENE (CAS 98-82-8)	PEL	245 mg/m3 50 ppm	
TITANIUM DIOXIDE (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
TITANIUM DIOXIDE (CAS 13463-67-7)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.

US. ACGIH Threshold Limit Values

Components	Type	Value
CUMENE (CAS 98-82-8)	TWA	50 ppm
TITANIUM DIOXIDE (CAS 13463-67-7)	TWA	10 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
CUMENE (CAS 98-82-8)	TWA	245 mg/m3 50 ppm

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
.ALPHA.,.ALPHA.-DIMETHYL BENZYL HYDROPEROXIDE (CAS 80-15-9)	TWA	6 mg/m3 1 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines**US - California OELs: Skin designation**

CUMENE (CAS 98-82-8)

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

CUMENE (CAS 98-82-8)

Skin designation applies.

US - Tennessee OELs: Skin designation

CUMENE (CAS 98-82-8)

Can be absorbed through the skin.

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

CUMENE (CAS 98-82-8) Can be absorbed through the skin.

US WEEL Guides: Skin designation

.ALPHA.,.ALPHA.-DIMETHYLBENZYL
HYDROPEROXIDE (CAS 80-15-9) Can be absorbed through the skin.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

CUMENE (CAS 98-82-8) Can be absorbed through the skin.

Appropriate engineering controls	Provide eyewash station and safety shower. Use adequate ventilation to control airborne concentrations below the exposure limits/guidelines. If user operations generate a vapor, dust and/or mist, use process enclosure, appropriate local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits/guidelines.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Suitable chemical protective gloves should be worn when the potential exists for skin exposure. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. Nitrile, butyl rubber or neoprene gloves are recommended.
Other	Wear appropriate chemical resistant clothing if applicable.
Respiratory protection	If engineering controls do not maintain airborne concentrations to a level which is adequate to protect worker health, an approved respirator must be worn. Respirator selection, use and maintenance should be in accordance with the requirements of OSHA Respiratory Protection Standard 29 CFR 1910.134 and/or Canadian Standard CSA Z94.4.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Blue.

Odor Characteristic.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range > 392 °F (> 200 °C)

Flash point 267.8 °F (131.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density 1

Relative density temperature 68 °F (20 °C)

Solubility(ies)

Solubility (water) Negligible

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
VOC	1.02 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause irritation to the respiratory system.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye irritation.
Ingestion	May be harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity

Components	Species	Calculated/Test Results
.ALPHA.,.ALPHA.-DIMETHYLBENZYL HYDROPEROXIDE (CAS 80-15-9)		
<u>Acute</u>		
Dermal		
LD50	Rat	1.13 ml/kg 0.5 ml/kg
Inhalation		
LC50	Mouse	200 mg/l, 4 Hours
Other		
LD50	Mouse	400 mg/kg
CUMENE (CAS 98-82-8)		
<u>Acute</u>		
Inhalation		
LC50	Mouse	2000 ppm, 7 Hours 24.7 mg/l, 2 Hours
	Rat	8000 ppm, 4 Hours
Oral		
LD50	Rat	1400 mg/kg 2.91 g/kg

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

CUMENE (CAS 98-82-8) 2B Possibly carcinogenic to humans.

TITANIUM DIOXIDE (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

CUMENE (CAS 98-82-8) Reasonably Anticipated to be a Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure May cause damage to organs through prolonged or repeated exposure. Skin. Respiratory tract. Lungs. Central nervous system. Urinary system. Reproductive organs.

Aspiration hazard Not an aspiration hazard.

Chronic effects May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Ecotoxicity

Components	Species	Calculated/Test Results	
CUMENE (CAS 98-82-8)			
Aquatic			
Crustacea	EC50	Brine shrimp (<i>Artemia</i> sp.)	3.55 - 11.29 mg/l, 48 hours
Fish	LC50	Rainbow trout, donaldson trout (<i>Oncorhynchus mykiss</i>)	2.7 mg/l, 96 hours
TITANIUM DIOXIDE (CAS 13463-67-7)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	> 1000 mg/l, 48 hours
Fish	LC50	Mummichog (<i>Fundulus heteroclitus</i>)	> 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

CUMENE 3.66

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

.ALPHA.,.ALPHA.-DIMETHYLBENZYL HYDROPEROXIDE (CAS 80-15-9) Listed.

SARA 304 Emergency release notification

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Skin corrosion or irritation
Serious eye damage or eye irritation
Carcinogenicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
.ALPHA.,.ALPHA.-DIMETHYLBENZYL HYDROPEROXIDE	80-15-9	1 - 3
1,2-Benzisothiazol-3(2H)-one 1,1-dioxide	81-07-2	1 - 3

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

CUMENE (CAS 98-82-8)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

California Proposition 65



WARNING: This product can expose you to chemicals including CUMENE, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

CUMENE (CAS 98-82-8) Listed: April 6, 2010

International Inventories

All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

16. Other information, including date of preparation or last revision

Issue date 11-27-2018

Version 01

HMIS® ratings

Health: 2
Flammability: 1
Physical hazard: 0

NFPA ratings

Health: 2
Flammability: 1
Instability: 0

**Preparation Information and
Disclaimer**

This document was prepared by FCSD-Toxicology, Ford Motor Company, Fairlane Business Park IV, 17225 Federal Drive, Allen Park, MI 48101, USA, based in part on information provided by the manufacturer. The information on this data sheet represents our current data and is accurate to the best of our knowledge as to the proper handling of this product under normal conditions and in accordance with the application specified on the packaging and/or technical guidance literature. Any other use of the product which involves using the product in combination with any other product or any other process is the responsibility of the user. To the extent that there are any differences between this product's Safety Data Sheet (SDS) and the consumer packaged product labels, the SDS should be followed.

Part number(s)

TA-25-B